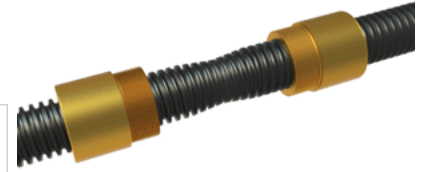
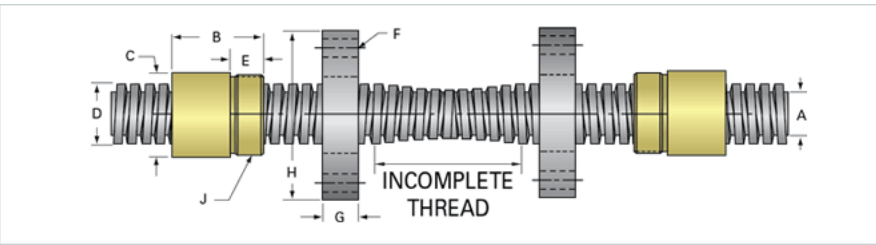


PowerAC 1 1/2"-4 TA w/Bronze Nut

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Rolled Inch Twin-Lead Acme Screw (Twin-Lead Screw)Product Info

Screw Code	154 TA
Screw Direction	RH/LH
Screw Material	4140 Series

(Twin-Lead Screw)Details

Lead [in]	0.250
Starts	1
Pitch [in]	0.250
Turns Per Inch	4
Threads per Inch	4
Thread Code	154
Form	2C
End Code for Types 1,2,3,5 [* Journals may show tracings of the thread]	30
End Code for Type 4 [* Journals may show tracings of the thread]	19

(Twin-Lead Screw)Dimensions

A - Root Diameter Minimum [in]	1.196
D - Nominal Rod Diameter [in]	1.500
Incomplete Overlapping Thread Length [in]	2.50
Maximum Overall Length [in]	144
Maximum Useable LH & RH Thread [in]	70.75

(Twin-Lead Screw)Weight

Weight Per Foot [lb]	4.99
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(Twin-Lead Screw)Part Numbers

36" Part Number	
72" Part Number	
144" Part Number	TL1-1/2-4RS 144

(Twin-Lead Screw)Performance Specifications

Lead Accuracy +/- [in/in]	0.0003
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Inch Acme Nut with Optional Flange

(Nut)Product Info

Part Number	80154
Thread Direction	LH
Type	Bronze

(Nut)Details

Lead [in]	0.250
Starts	1
Pitch [in]	0.250
Turns Per Inch	4
Lash (Maximum Axial) [in]	0.010
Nominal Rod Diameter [in]	1.500
Threads per Inch	4
Thread Code	154
Form	2C

(Nut)Dimensions

B [in]	2.30
C [in]	2.13
E [in]	0.81
F (n) Dia. [in]	(4) .397
F BCD [in]	3.440
G [in]	0.83
H [in]	4.20
J [in]	1.967-18

(Nut)Forces and Torques

Torque to Raise 1 lb. [in-lb]	0.133
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(Nut)Flange Part Numbers

Flange No-Lash Part Number	73420
Flange Part Number	FLG7572

(Nut)Weight

Flange Weight [lb]	3.19
Nut Weight [lb]	1.53

(Nut)Performance Specifications	
Efficiency [%]	30
Lead Accuracy +/- [in/in]	0.0003
Dynamic Load Capacity [lb]	11250
Static Load Capacity [lb]	36000
(Nut on Other Side)Product Info	
Part Number	20154
Thread Direction	RH
Type	Bronze
(Nut on Other Side)Details	
Lead [in]	0.250
Starts	1
Pitch [in]	0.250
Turns Per Inch	4
Lash (Maximum Axial) [in]	0.010
Nominal Rod Diameter [in]	1.500
Threads per Inch	4
Thread Code	154
Form	2C
(Nut on Other Side)Dimensions	
B [in]	2.30
C [in]	2.13
E [in]	0.81
F (n) Dia. [in]	(4) .397
F BCD [in]	3.440
G [in]	0.83
H [in]	4.20
J [in]	1.967-18
(Nut on Other Side)Forces and Torques	
Torque to Raise 1 lb. [in-lb]	0.133
(Nut on Other Side)Flange Part Numbers	
Flange No-Lash Part Number	73420
Flange Part Number	FLG7572
(Nut on Other Side)Weight	
Flange Weight [lb]	3.19
Nut Weight [lb]	1.53
(Nut on Other Side)Performance Specifications	
Efficiency [%]	30
Lead Accuracy +/- [in/in]	0.0003
Dynamic Load Capacity [lb]	11250
Static Load Capacity [lb]	36000